

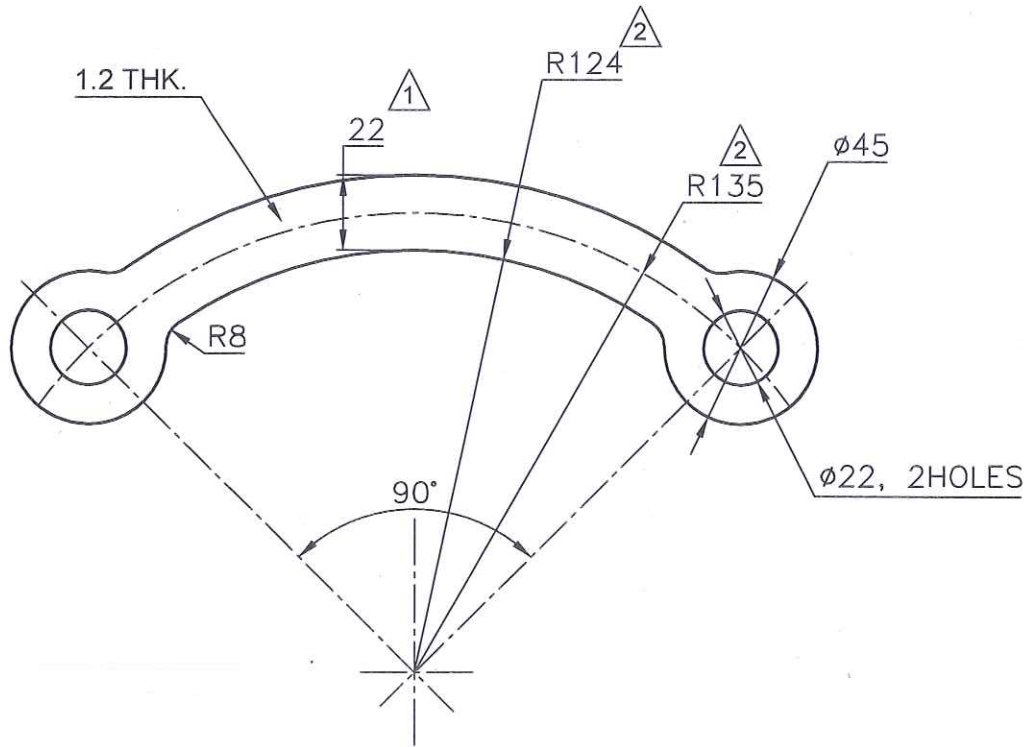
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS.1012.C.

QUALITY OF WELD JOINTS REF, RD-230 MEDIUM

PROTO/PILOT/PRODUCTION



NOTE

- PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No. 2 OF IS: 1573-86 AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

UN CONTROLLED COPY

GRADE No.	VALUE	SYMBOL	ROUGHNESS
N1	0.025		
N2	0.05		
N3	0.1		
N4	0.2		
N5	0.4		
N6	0.8		
N7	1.6		
N8	3.2		
N9	6.3		
N10	12.5		
N11	25		
N12	50		

		C100603120				236x70x1.2THK.			IS: 513-94, Gr.'O'			
SL No.	QTY	DRG. / STOCK No.		DESCRIPTION				SIZE		COMPANY.STD/IS.STD		Wt.Kg
		DETAIL PARTS						MATERIAL				
						PRODUCT METRO BOGIE						
									SURFACE TREATMENT			
2	X2	DIMN.R127.5 DELETED DIMN. R135 & R124 ADDED ECN No. 90900635		17.10.16	ILYAS	C.F.J	L	APPROVED		JP	16.4.08	
								CHECKED		KSRR	16.4.08	
1	X1	DIMN. 22 WAS 15 ECN No. 90900268		23.6.12	ILYAS	KSRR	JP	DRAWN		ILYAS	4.1.08	
								REF DRG		1106		
ALT	CHANGES / ECN No.	DATE	BY	CKD	APP	4	909-81009	909	SCALE		SHEET OF	Wt (Kg)
						QTY	NEXT ASSY	MODEL	1:2			
TITLE WASHER, LOCKING									DRG No. 909-81132			ALT
BEML LIMITED R&D, BANGALORE COMPLEX BANGALORE 560 075									909-81132			2